

Hirschmann Genesis Set for Wire EDM

C 40.20/3D



- H 4000 M Clamper (mounts to machine table for manual loading of pallets)
- H 4110M M Pallet quick mounts to the M Clamper and accepts all work holding fixtures in the 4000 system (adjustable in 3 axis)
- H 4620 "Mighty" Vise
Clamping range: 0-160 mm (0-6.3")
Max. workpiece weight: 15 kg (33 lbs)
Vise weight: 2 kg (4.4 lbs)
Torque Wrench

HE-NC



The H 4620 "Mighty" Vise provides collision-free horizontal clamping of square or rectangular parallel workpieces. The clamping jaw and the end stop can be positioned anywhere along the front of the vise to assure central clamping of the part. The end stop can be turned around to clamp cylindrical parts in the horizontal Vee blocks. A precision-ground reference bore in the end stop allows easy pick-up of the workpiece. The distance from the center of the bore to the contact surface is engraved on the vise.

This Genesis Set C 40.20/3D can be used with 4000 Basic Window Sets and accessory tooling.

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